

simultaneously press said constantly fed web material to perform said cutting of said web.

14. (Amended) The method of claim 13 wherein said lay-on arm assembly moves toward ~~said another of said~~ second winding shafts shaft as said roll of said web material is formed.

#### REMARKS

The above-identified application is a continuation of U. S. Application Serial No. 10/125,872, filed April 18, 2002.

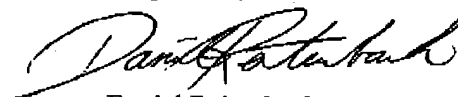
Claims 1, 8, 12, and 14 have been amended to more distinctly claim Applicants' invention. No new matter has been introduced. Support for the amendments can found in the specification, e.g., page 15, lines 16 - 24 and in Figures 2a - 2d.

Applicants' invention as presently claimed is clearly distinct from the prior art winders and processes in which the two winder rolls wind in different directions, such as, e.g., the winder described in U. S. Patent No. 4,360,170 (Kuklies). Winders with rolls that wind in different directions are not useful for processing webs in those industries, such as the film industry, where the web has different structures and/or particular surface finishes and must be wound in one consistent direction.

Additionally, Applicants' claimed invention maintains a significant wrap of web around the lay on the roll in all positions. Wrap is critical to successful film winding for good edges and even surfaces. Kuklies does not teach or suggest such wrap.

In light of the foregoing, allowance of the subject application is respectfully solicited.

Respectfully submitted,

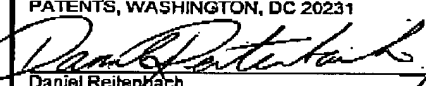


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